

Work Order ID 127346***127346***

Page 1

Item ID: D412-709-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Escape Panel Push-Out Window Clear Fits LH or RH

Start Date: 12/11/2014 Start Qty: 3.00

3

Cust Item ID:

Required Date: 12/17/2014 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: **MCS**Date: **1504-27**

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Document Control

0.00

DAS
27
9-89***100***

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPPD412-709-013

CHG001

③ 15-05-15 PD

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

3X
DAS
27
9-89

APR 29 2015

**DAS
27
9-89**

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

③ 15-05-15DAS
9
9-89

Work Order ID 127346

127346

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Monday, April 27, 2015 7:49:01 AM

Item ID: D412-709-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Escape Panel Push-Out Window Clear Fits LH or RH

Start Date: 12/11/2014 Start Qty: 3.00 *3*

Cust Item ID:

Required Date: 12/17/2014 Req'd Qty: 3.00 *3*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-709-013

Location:

PPP Rev:

FG016

Except in bubble wrap + put in D412-709-013

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ MAY 15 2015

MLJ MAY 15 2015

15/05/15

[Handwritten signature]

[Handwritten signature]

Picklist Print

Monday, April 27, 2015 7:49:06 AM

Page 1

2

Work Order ID: 127346

127346

Parent Item: D412-709-013

D412-709-013

Parent Item Name: Escape Panel Push-Out Window Clear Fits LH or RH

Start Date: 12/11/2014

Required Date: 12/17/2014

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A New Issue 07-05-03 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3136-043

Manufactured No

110

Each

1.0000

1

3.00

DAS
27
9-89

DAS
26
9-89

D3136-043

Window Assembly

DAS
9
9-89

Location

Loc Qty

Loc Code

ST435

1

B37191

130203

1

2

D3237-1

Manufactured No

110

f

373.0000

8.1666

26

DAS
27
9-89

DAS
26
9-89

D3237-1

Seal Retainer(\$ Per Ft)

**

Location

Loc Qty

Loc Code

ST420

73

8.166

120345

13

121811

48.7

17.34

128277

11.3

ST430A

300

128283

300

D3237-3

Manufactured No

110

f

424.0000

8.166

26

DAS
27
9-89

DAS
26
9-89

D3237-3

Seal Filler(Price Per Ft)

**

Location

Loc Qty

Loc Code

ST421

1

121358

1

st640

423

123981

423

26

APR 27 2015

3x98"

DAS
38
9-89

3x98"

DAS
38
9-89

Picklist Print

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Work Order ID: 127346

127346

Parent Item: D412-709-013

D412-709-013

Parent Item Name: Escape Panel Push-Out Window Clear Fits LH or RH

Start Date: 12/11/2014

Required Date: 12/17/2014

Start Qty: 3.00

Required Qty: 3.00

D3561-1

Manufactured No

110

Each

7.0000

1

3

D3561-1

Seal Insert Tool

**

DAS
27
9-29

DAS
9-29

DAS

9

9-89

Location

Loc Qty

Loc Code

ST049

7

117162

7

APR 29 2015

3

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Shop Packet Print

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15-05-15

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-709-011	ESCAPE PANEL MODIFICATION KIT
1	X						D412-709-013	ESCAPE PANEL PUSH OUT WINDOW KIT
		X					D412-709-015	HINGE PANEL DOOR MODIFICATION KIT
		1	X				D412-709-017	HINGE PANEL DOOR REPLACEMENT WINDOW KIT
				X			D412-709-019	CARGO DOOR PUSH OUT WINDOW KIT
					X		D412-709-021	HINGE PANEL DOOR PUSH OUT WINDOW MODIFICATION KIT
					1	X	D412-709-023	HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT
			1				D2126-0720	LOCKING SEAL
				1			D3118-3	SIGN ASSEMBLY
							D3136-041	WINDOW ASSEMBLY
							D3136-043	WINDOW ASSEMBLY
							D3224-1	FRAME
			1				D3236-1	WINDOW
						1	D3237-1-0720	SEAL RETAINER
				1			D3237-1-0980	SEAL RETAINER
						1	D3237-3-0720	SEAL FILLER
				1			D3237-3-0980	SEAL FILLER
							D3239-1	COVER
		1					D3240-1	FRAME
						1	D3543-1	HINGE PANEL DOOR PUSH OUT WINDOW
					1		D3543-3	HINGE PANEL DOOR PUSH OUT WINDOW FRAME
				1		1	D3561-1	WINDOW SEAL TOOL
							AN6-20A	BOLT
							AN960JD10L	WASHER
							AN960JD616	WASHER
							AN960JD616L	WASHER
							MS21042L3	NUT
							MS21042L61	NUT
							MS35207-262	SCREW

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Revision: C

Date: 06.11.27